Product
Information &
Specifications

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Product:

SPRUCER ENGINE ENAMELS

98-41 Chrome Aluminum 98-42 Black

98-43 Universal Ford Gray 98-44 Ford/Chrysler Red 98-46 Ford Blue 98-48 Chevy Moly Orange

98-50 Universal Gold 98-53 Cadillac Blue

98-56 Ford Mustang Blue 98-67 GM Blue

General Description

An easy to use, fast drying, heat resistant coating that color matches the original engine manufacturer's standards. See separate Product Information sheet for 98-41 and 98-50.

Suggested Uses:

Benefits:

Engine blocks

Valve covers

Water pumps

Cylinder heads

Oil pans

Fast dry

Heat resistant

Resists most chemicals

Will not peel, lift or crack

Reduced over-spray

Additional Info:

For maximum gloss, hide, and adhesion spray at a distance of 8 to 10 inches.

Maximum protection will be obtained by priming bare or rusted surfaces with Spruce Light Gray Primer (98-15), Black Primer (98-16), or Red Iron Oxide Primer (98-26). Match appropriate primer color with topcoat.

SPRUCE ENGINE ENAMELS TECHNICAL INFORMATION

CONTAINER: 16 FLUID OUNCE AEROSOL CAN

LABEL WEIGHT: 12.0 OUNCES (340 GRAMS)

PROPELLANT: PROPANE N-BUTANE

CAN PRESSURE: $40 \text{ PSI } @ 70^{\circ}\text{F}$

FLAMMABILITY: CLASSIFIED AS "EXTREMELY FLAMMABLE"

FLASH POINT: $-4^{\circ}F$

% SOLIDS: APPROXIMATELY 16.0%

DRY TIME: SET TO TOUCH - 5 MINUTES

TACK FREE - 20 MINUTES DRY TO RECOAT- 20 MINUTES

VOC (%): @62%, CANNOT EXCEED 65.0%

MIR VALUE: @1.15, CANNOT EXCEED 1.40

GLOSS: HIGH GLOSS, GREATER THAN 85° AT 60° ANGULAR

CHEMICAL RESISTANCE: GOOD

ADHESION: GOOD

DURABILITY: VERY GOOD

APPLICATION TEMPERATURE: FOR BEST RESULTS 50-90°F

HEAT RESISTANCE: 250°F (120°C)

RESIN SYSTEM: VINYL TOLUENE

ABRASION RESISTANCE: GOOD

FLEXIBILITY: 1/4" MANDREL